

Surface Treatment Provided by ECOgalvanic

Nr	Treatment	Sealer type	White Corrosion/Base Metal Corrosion (H)	Rack	Barrel
1	Fe/Zn				
1.1	Fe/Zn 8 p1		6h/72h	Ruse	Plovdiv
1.2	Fe/Zn 8 p1T	Slotofin 10	48h/144h	Ruse	Plovdiv
1.3	Fe/Zn 8 c2 (Cr6+)		72/144		Plovdiv
1.4	Fe/Zn 8 c2T (Cr6+)	Slotofin 10	120h/240h		Plovdiv
1.5	Fe/Zn 8 p2		72/144	Ruse	Plovdiv
1.6	Fe/Zn 8 p2T	Slotofin 10	120h/240h	Ruse	Plovdiv
1.7	Fe/Zn 8 p3		96/200	Ruse	Plovdiv
1.8	Fe/Zn 8 p3T	Slotofin 10	120h/240h	Ruse	Plovdiv
2	Fe/Zn-Fe				
2.1	Fe/Zn-Fe 8 p3		120h/240h	Ruse	Plovdiv
2.2	Fe/Zn-Fe 8 p3T	Slotofin 10	240h/480h	Ruse	Plovdiv
2.3	Fe/Zn-Fe 8 p4T	Slotofin 10	240h/480h	Ruse	Plovdiv
2.4	Fe/Zn-Fe 8 c4 (Cr6+)	Slotofin 10	240h/480h		Plovdiv
3	Fe/Zn-Ni				
3.1	Fe/Zn-Ni 8 p1		200h/720h		Plovdiv
3.2	Fe/Zn-Ni 8 p1T	Slotofin 10	200h/720h		Plovdiv
3.3	Fe/Zn-Ni p4T	Slotofin 10	200h/720h		Plovdiv
4	Nickel Plating/Nickel-Chrome Plating				
4.1	Cu/Ni Cr 3+			Ruse	
4.2	Fe/Ni Cr 3+			Ruse	
4.3	Cu/Ni Cr 6+				
4.4	Fe/Ni Cr 6+				
5	Fosfating				
5.1	Znph				Plovdiv
6	Powder Coating				
6.1	Powder Coating + pretreatment (Bonderite CC40)			Anderstorp	
7	Tumbling/Washing				
7.1	Tumbling				Plovdiv
7.2	Round Vibrator				Plovdiv
7.3	Bore Tumbling				
7.4	Wash			Anderstorp	Anderstorp
7.5	Blasting				Plovdiv
8	Oiling				
				Ruse/Plovdiv	Plovdiv
9	Waxing				
					Ruse/Plovdiv